



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

S290197

Split

646.9715

Job Sheet 210880-A



Part No: 646.9715

Job Qty: 1 pcs

Part Name: Body



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/20

Job Tracking No:

Due Date: 8/17/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG 646.9700 REV.J IPP REV A 19.09.13 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 2020.05.22 AS
PER DWG REV.J DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
120	QC 2	1 pcs		8/3/20	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	
							QC 2 - 5	
							QC 2 - 71	



Container No: S290197



Part: 646.9715
Job No: 210880 - A
Serial No/Batch: S289171
Revision: Rev.J
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/02/20



Container No: S290197



Part: 646.9715

Job No: 210880-A

Serial No/Batch: S289171

Revision: Rev.J

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/02/20

				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	HLA 20/08/21
				QC 2 - 83	
130 QC 8	1 pcs	8/3/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	20/08/21
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Outsource - 4 - Anodize	1 pcs	8/17/20		ATG001-VC	10 2020-08-26
150 Packaging 2-1 - Receive - B4B	1 pcs	8/17/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	SEP 02 2020
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	

				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155 QC 6	1 pcs	8/17/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				QC 6 - 82	
					DAS 82 9-89 SEP 04 2020
180 Packaging 3-1 - Stock - B4B	1 pcs	8/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	1 pcs	8/17/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
					CCK 012 DAS 77 9-89 SEP 8 2020

Part Op 120 - (QC2- Inspect parts off machine FAI/FAIB)
Descriptions: 130 - (QC8- Inspect parts - second check)

140 - Issue P/O to ATG: 46960 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required
150 - (Receive & Inspect for Damage & Mat'l Certs)
155 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 7/27/20 10:19 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9715
Job Sheet 210880



Part No: 646.9715

Job Qty: 10 pcs *11 pcs ML*

Part Name: Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/20

Job Tracking No:

Due Date: 7/17/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG 646.9700 REV.J IPP REV A 19.09.13 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 2020.05.22 AS
PER DWG REV.J DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	HAAS 4 Axis	10 pcs	7/3/20	0.22	5.00	HAAS - 1		ALA
						HAAS - 2		
						HAAS - 3		
						HAAS - 4		
120	QC 2	10 pcs	7/3/20	0.00	0.00	QC 2 - 1		ALA
						QC 2 - 12		
						QC 2 - 14		
						QC 2 - 17		
						QC 2 - 19		
						QC 2 - 2		
						QC 2 - 20		
						QC 2 - 22		
						QC 2 - 23		
						QC 2 - 25		
						QC 2 - 32		
						QC 2 - 33		
						QC 2 - 35		
						QC 2 - 39		
						QC 2 - 4		
						QC 2 - 40		
						QC 2 - 44		
						QC 2 - 45		
						QC 2 - 48		
						QC 2 - 49		
						QC 2 - 50		
						QC 2 - 51		
						QC 2 - 52		
						QC 2 - 57		
						QC 2 - 62		
						QC 2 - 63		



Container No: S289171



Part: 646.9715
Job No: 210880
Serial No/Batch: S289171
Revision: Rev.J
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/20/20

Plex 6/25/20 8:59 AM dart.lacelle.linda



Container No: S289171



Part: 646.9715

Job No: 210880

Serial No/Batch: S289171

Revision: Rev.J

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/20/20

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130 QC 8	10 pcs	7/3/20	0.00 0.00	QC 8 - 12	20/08/21
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Outsource - 4 - Anodize	10 pcs	7/17/20		ATG001-VC	10 2020-08-26
150 Packaging 2-1 - Receive - B4B	10 pcs	7/17/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	

				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
155 QC 6	10 pcs	7/17/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	82
				QC 6 - 40	9-89
				QC 6 - 81	
				QC 6 - 82	SEP 04 2020
180 Packaging 3-1 - Stock - B4B	10 pcs	7/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	DAS
				Packaging 3 - 23 - B4B	84
				Packaging 3 - 24 - B4B	9-89
				Packaging 3 - 25 - B4B	SEP 08 2020
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	10 pcs	7/17/20	0.00 0.00	QC 21 - SA - 21	CCK021
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	

Part Op 110 - 1-Machine as per folio FC974 FOLIO REV: AA DWG REV: J 2-Deburr

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - Issue P/O to ATG: 46960 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required
150 - (Receive & Inspect for Damage & Mat'l Certs)
155 - (QC6- All purchased or subcontracted products)
180 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	6.2100 ft (.621 ea) 7.430"	110-HAAS 4 Axis	S288633

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-HAAS 4 Axis	M7075T6S1.000X5.000	6	0	0

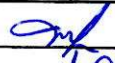
Part Specifications
Specifications could not be found.

Plex 6/25/20 8:59 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 210880
Description: Cutter Sub Assembly		Part Number: 646,9715
Inspection Dwg: 646,9700 Rev: J		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.960	$\pm .002$	3.961			HG	31006
1.181	$\pm .002$	1.181			"	"
3.004	$\pm .002$	3.004			"	"
3.711	$\pm .002$	3.7115			"	"
1.181	$\pm .002$	1.181			"	"
2.862	$\pm .002$	2.863			"	"
1.181	$\pm .002$	1.181			"	"
2.719	$\pm .002$	2.7195			"	"
3.461	$\pm .002$	3.4615			"	"
.361	$\pm .002$	.3615			"	"
.373	$\pm .002$	.3735			"	"
.385	$\pm .002$	.3855			"	"
.396	$\pm .002$	.397			"	"
.407	$\pm .002$	.4065			"	"
7.026	$\pm .005$	7.027			VLEN	B16017739
.485	$\pm .002$	.4845			HG	31006
2.178	$\pm .002$	2.177			"	"
2.259	$\pm .002$	2.2585			"	"
2.580	$\pm .002$	2.5795			"	"
3.378	$\pm .002$	3.3775			"	"
3.451	$\pm .002$	3.450			"	"
4.578	$\pm .002$	4.5775			"	"
4.642	$\pm .002$	4.641			"	"
4.675	$\pm .002$	4.6745			"	"
2.237	$\pm .002$	2.2365			"	"
3.418	$\pm .002$	3.418			"	"
4.600	$\pm .002$	4.6005			"	"
5.622	$\pm .002$	5.6215			"	"
6.647	$\pm .002$	6.646			"	"
Ø .177	$\pm .005$	.177			GP	Ref.
Ø .201	$\pm .005$	.202			GP	Ref.
4.358	$\pm .005$	4.359			HU	31006

Measured by: N/A	Checked by: 	QC Inspector:
Date: 20/07/20	Date: 20/08/21	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

Jean Francois Sauve

From: Alex Quan
Sent: August-10-20 10:39 AM
To: Jean Francois Sauve; Tyler Cross
Subject: RE: NCR for 646.9715

Hi Jean, that deviation is acceptable. The chamfer is more cosmetic than functional in nature for the cutter body.

Thanks,
Alex

From: Jean Francois Sauve <jfsauve@dartaero.com>
Sent: Thursday, August 6, 2020 8:11 AM
To: Tyler Cross <tcross@dartaero.com>; Alex Quan <aquan@dartaero.com>
Subject: NCR for 646.9715

Hi Alex / Tyler,

I have a none conformance on 646.9715 cutter body. The chamfer 0.13" x 45 deg. is at 0.155". Please see the attached sketch, I've highlighted in yellow where affected.

The lower chamfer highlighted in blue is about 0.025" bigger as well but no where on the drawing specified the dimension of the lower chamfer.

The opposite side is find.

Only one part is affected, is this acceptable?

Thank-you

JEAN-FRANÇOIS SAUVÉ
Production Engineering Coordinator

DART AEROSPACE
T 1 613 632-5200 > 237
F 1 613 632-5246
1 800 556- 4166
www.dartaerospace.com





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046960



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046960

PO Date: 8/26/20

Due Date: 9/11/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2020-09-01

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212436	649.4814	649.4800 Rev E	Doubler : Various STC's ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P- 23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)	Firmed X10	-	9/4/20	10 pcs	0 pcs	10 pcs	\$7.52/pcs	\$75.20
2	210880-A	646.9715	646.9700 Rev.J	Body : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed X1	-	9/11/20	1 pcs	0 pcs	1 pcs	\$15.77/pcs	\$15.77
3	211112	RB H4713-1	RB H4713 Rev F	Drain Hose Body -Issue P/O to ATG - STRIP -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RB910-0020-1 Rev. 2	Firmed X4	-	9/11/20	4 pcs	0 pcs	4 pcs	\$8.41/pcs	\$33.64



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046960



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	R209885	RBW6210G01631-8G-4	RBW6210G01631-8G Rev C	Support -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X1	-	9/11/20	1 pcs	0 pcs	1 pcs	\$8.41/pcs	\$8.41
								SEP 02 2020				
5	211997	C2-1-1	C2-1-1 Rev 4	Manual Release Knob (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X6	-	9/4/20	6 pcs	0 pcs	6 pcs	\$8.41/pcs	\$50.46
								SEP 02 2020				
6	209034	649.5113	649.5100 Rev D	Wiper Deflector Shim : Various STC's - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed X16	-	9/4/20	16 pcs	0 pcs	16 pcs	\$7.52/pcs	\$120.32
								SEP 02 2020				
7	209032	649.5110	649.5100 Rev D	Wiper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : 1- Black Anodize as per Dwg 649.5100 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed X16	-	9/4/20	16 pcs	0 pcs	16 pcs	\$9.82/pcs	\$157.12
								SEP 02 2020				
8	212208	647.3917	647.3900 Rev C2	Doubler : Various STC's Issue P/O to ATG : HARD ANODIZE, COLOR BLACK, AND PRIME AS PER DWG 647.3900 REV. C	Firmed X14	-	9/4/20	14 pcs	0 pcs	14 pcs	\$7.87/pcs	\$110.18
								SEP 02 2020				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB046960



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	210841	C45-1-1	C45-1-1 Rev 3	Manual Knob Release (Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type: 6061 -Certificate of Conformity is required As Per DWG C45-1-1	Firmed X10	-	9/11/20	10 pcs	0 pcs	10 pcs	\$8.41/pcs	\$84.10
10	212432	649.5213	649.5200 Rev C	Doubler : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed X8	-	9/4/20	8 pcs	0 pcs	8 pcs	\$7.72/pcs	\$61.76
11	212430	649.5210	649.5200 C	Doubler : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed X12	-	9/4/20	12 pcs	0 pcs	12 pcs	\$8.67/pcs	\$104.04
Grand Total:												\$821.00

Guérin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB046960



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/1/20 1:23 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 920746

Date: 01-Sep-20

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 10 ea	Part: 649.4814 Rev: E Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28044 Line: 1 PO: POHB046960		
✓ 8 ea	Part: 649.5213 Rev: C Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot # 5265778 Expiry Date: 8/23/21 Job: 28053 Line: 10 PO: POHB046960		
✓ 12 ea	Part: 649.5210 Rev: C Doubler Black Hard Anodize per MIL-A-8625, Type III, Class 2 Primer Paint per MIL-P-23377J, Type 1, Class N Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28054 Line: 11 PO: POHB046960		
✓ 1 ea	Part: 646.9715 Rev: J Body DAS 82 9-89 Made in Canada.		

RECEIVED

SEP 01 2020

DART AEROSPACE LTD.

1-Box



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920746

Date: 01-Sep-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28045 Line: 2 PO: POHB046960		
✓ 16 ea	Part: 649.5113 Rev: D Wiper Deflector Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28049 Line: 6 PO: POHB046960		
✓ 16 ea	Part: 649.5110 Rev: D Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28050 Line: 7 PO: POHB046960		
✓ 14 ea	Part: 647.3917 Rev: C2 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Made in Canada.		



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920746

Date: 01-Sep-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: 5265778 Expiry Date: 8/23/21 Job: 28051 Line: 8 PO: POHB046960		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>SEP 01 2020</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. DAS 82 9-89			
Made in Canada.			